

注: 1.帶*號為重點尺寸。

01							04						
00	О	ORIGINAL DRAWING			2014-09-02		03						
.ISSU		REVIAION			DATI	Ξ	02						
		TOL.UT		HERWISE SPEC		M 深		圳明	住 创 회	新电子有限公司		公司	
		BASIC DIN		MENSIONS	TOL.			<i>派 川 町</i> 庄 凹		l 电	J TH IV	A H	
				L	≤ 10	± 0.3	型号			TD400	1∐1 ว	5R-000	
DSGD	. (CHKD.	APPD.	L > 10		± 0.5	TYPE NO.			IDIZU	IП I - Z	.DK-000	
⊕E	$\exists L^{S}$	SCALE	2:1	100	≤ L	± 0.8	图	号		MJ-TD1201H1-000			
Ψ -	7 1	UNIT	mm	AN	GLE	±5°	DRAWIN	RAWING NO.					

1、General一般事项				
Scope	适用范围			
1.0 Ambient temperature 周围温度	5℃~30℃			
1.1 Relative humidity 相对湿度	45%-85%			
1.2 Operating temperature range: -10°C ~70°C	使用温度范围: -10℃~70℃			
1.3 Storage temperature range: -45 °C ~85 °C	保存温度范围: -45℃~85℃			
1.4 Test conditions	试验状态			
Standard atmospheric conditions:	标准状态:			
Unless otherwise specified, the standard range of atmospheric	无特别规定之实验及测定时以温度:			
conditions for making measurements and test is as follows:	5~35℃,相对湿度: 45~85%,			
Ambient temperature:5∼35°C Relative humidity:45∼85%	气压: 860~1060mbar之标准状态测定。			
Air pressure:860mbar to 1060mbar.				
If there is any doubt about the results, measurements shall be	发生判定疑问或另有特别要求则以			
made within the following limit:	基准状态(温度: 20±2℃, 相对湿			
(Ambient temperature:20 \pm 2°C Relative numidity:60 \sim 70%	度: 60~70%,气压: 860~1060mbar)			
Air pressure:860mbar to 1060mbar).	为标准测定。			

3.4 Control wobble

轴晃动

Item	Conditions	Specifications		
项 目	条 件	规格		
2.1Contact resistance	电压下降法测定	50mΩ Max		
接触阻抗	Shallbe measured at IKHz±200HZ(Max50mA,Max 20mV)or5V DC,1A by			
	a voltage drop method			
	After life test	80mΩ Max		
	寿命测试后			
2.2 Insulation resistance	To be measured with an ansulation device of 500V DC between all the terminals	More than $100 \text{M}\Omega$		
绝缘阻抗	and between all the frame for 1minuite±5seconds	超过100MΩ		
	以500V DC 之电压加于端子互相之间及端子与外壳间一分钟±5秒测试之			
2.3 Voltage proof	1000V AC(50-60Hz)being applied detween all the adjacent terminals and between	No breaking insulation		
耐电压	all the terminals and the frame for 1minute±5sec	不可有绝缘破坏现象		
	以1000V AC 之电压加于端子互相之间及端子与外壳间一分钟±5秒测试之			
2.4 Rating	N/A	125V AC 6A,250V AC 3A,		
额定电压电流		30V DC 4A		
3.0 MECHANICA	L CHARACTERISICS机械性能规格			
3.1 Operating force	N/A	2.8-3.6Kgf/cm		
动作力				
3.2 soldering	Regarding preheating ,the entre flow duration should not exceed 2minutes, and	More than 90% of the dipped part shall be		
焊锡性	soledering surfsce temperature (undersurface of PCB) shall be settled with in 100 Temperature of soler 焊锡温度	covered by solder 焊锡覆盖90%以上浸泡处		
	260±5°C	片初复皿50/0公工仅记处		
	Durstion of dipping 浸泡时间			
	5-10seconds			
	A static force of 1000gf being appplied in one direction on the tip of the terminal			
端子强度	for 1 minute.one time per terminal	but shall not sustain any problem a		
	端子前端任何一方向加1000gf之静负荷一分钟(每个端子限制一次)	deviatipon and breaking of termina and breaking of insulation material		
		electrical performance of the above		
		4shall be assurd		
		不能有端子脱落,破坏及绝缘板破损现象		
		端子可以弯曲且实验后需通各电气性能		

shall be measuyred by appplying a static load of 100gf/cm to the control unit 适用于静止状态下,于操作处顶端施压100gf/cm

Less than 1mm

小于1mm

3.5 Actuator strength	A static force of	leaf bring applied in th	a direction of aparet	ion (stopper side) for	shall befree form pronounced wobble, deformation				
y Actuator strength 操作强度	minute	ikgi biling applid ili u	ie direction of operat	and mechanical abnormalities					
1米1下7出/支		方向(止动侧)加青	争负荷1kof1分钟	不能有显著的松动,弯曲及机械异常现象发生					
		kgf bring applid in the		1					
	selt-lock must be		ic direction of pullin						
		加1kgf的静负荷(于	日标张太解除巨 左#						
3.6 Soldering heat	Flow solder cond			大型/	No abnormalities shall be observed in				
reststance		n 10 seonds within 26	50±5°C	appearance and operation shall be					
10505000000	*	condition condition			assured. The section 2 below				
		n 3 seonds max within			外观无显著变形及动作无异常且满足之其				
				nditions for 2hour after					
		with measurement shall be made							
	焊锡后在常温冷却2小时后方可再按压								
4.0 ENDURANCE PERFORMANCE SPECFICATIONS耐久性规格									
4.1 Operating life	10, 000cycle op	erations at a rate of 15	5-20cyle/minute with	Contact resitance:max 80mΩ					
(without load)	在无负载连续动	作10,000次(15-20	接触阻抗: 80mΩ						
无负载寿命					Operating force: 2.8-3.6kgf/cm				
				动作力: 2.8-3.6kgf/cm					
4.2 Operating life				Contact resitance:max 150mΩ					
(with load)	DC30V4A阻抗负	负载下连续动作10,00	00次10-20次/分)	接触阻抗: 150mΩ					
负载寿命					Operating force: 2.8-3.6kgf/cm				
				动作力: 2.8-3.6kgf/cm					
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