

R161 SERIES GENERAL SPECIFICATION R161 系 列 规格书

1、General一般事项				
1.1 Scope	适用范围			
The specification applies to model R161 type	此规格书适用于R161机型,			
mainly used for consumer products, Rotational(1 shaft,1dual).	回转形(1轴,1联)。			
1.2 Operating temperature range: $-30^{\circ}\text{C} \sim 60^{\circ}\text{C}$	使用温度范围: -30℃~60℃			
1.3 Storage temperature range: $-40^{\circ}\text{C} \sim 70^{\circ}\text{C}$	保存温度范围: -40℃~70℃			
1.4 Test conditions	试验状态			
Standard atmospheric conditions:	标准状态:			
Unless otherwise specified, the standard range of atmospheric	无特别规定之实验及测定时以温度:			
conditions for making measurements and test is as follows:	15~35℃,相对湿度: 25~85%,			
Ambient temperature:15~35°C Relative humidity:25~85%	气压: 86~106kap之标准状态测定。			
Air pressure:86kpa to 106kpa.				
If there is any doubt about the results, measurements shall be	发生判定疑问或另有特别要求则以			
made within the following limit:	基准状态(温度: 20±1℃,相对湿			
(Ambient temperature:20±1°C Relative numidity:63~67%	度: 63~67%, 气压: 86~106kap)			
Air pressure:86kpa to 106kpa).	为标准测定。			

ELECTRICAL CHARACTERISTICS电气特性 Item Conditions Specifications 条 件 项目 规格 The resistance between terminals 1 and 3 shall be measured 2.1Nominal total resistance and tolerance 端子1-3间阻值测定。 $K\Omega \pm 20\%$ 公称全阻抗值 2. 2Resistance law Measurement shall be made by the resistance law method. For other procedures(refer JISC5261 standard) 阻抗变化特性 __ Taper线性 用电压法测试,参照JISC5261标准。 Refer to the attached 参见附页 Power rating is based on continue full load operation at the maximum voltage between terminals 1 and 3. Power rating vs.ambient temperature shall be denoted on the following graph. 2.3. Power rating 端子1-3间连续负载后的最大功率。 额定功率 环境温度对功率影响的曲线如下图表示: B:0.1W Rated power ration 预定功率比(%) A、C: 0.05W Ambient temperature 周億℃) 2.4 Residual Contact brush stop at the end of the (A). Resistance Between terminals R≤10KΩ 1 and 2, Terminals 2 and 3 shall be measured. A: Angle of effective rotation resistance $10K \Omega < R < 500K \Omega$ 残留电阻 接触刷停留在(A)终端位置,在端子1-2间,端子2-3间测定之电 R≥500 KΩ 0.1%max.of total 阻值. A:有效回转角度 resistance Rated voltage Maximum operating voltage 50V AC 10VDC 额定电压: E= √PR 最高使用电压 Power rating Nominal total resistance 2.5 Rated voltage P: 额定功率 (W) R: 公称全阻抗值 额定电压 When the rated voltage exceeds the maximum operating voltage. the maximum operating voltage shall be the rated voltage. 额定电压大于最高使用电压时,最高使用电压作为额定电压.

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2.6Rotational noise 转动噪音	Apply DC20V between terminals 1-3 to measure the noise voltage (rated voltage ≤20V apply by rated voltage). 在端子1-3间加直流电压20V(额定电压≤20V,则以额定电压值测试)后,测定的杂音电压. Shaft rotation: 1rotation/3sec 轴转速:1回转/3秒	未满47 Mv Less than 47mV
2.7、Gang error 同步误差	The voltage of 2 V r.m.s to 15V r.m.s .Shall be applied between terminals 1 to 3 and between terminals ①to③by meauring frequency at 1KHz. The output voltage shall be measured between terminals 1 and 2 and between terminal①to② (for the 15C and 25C taper. The measurement shall be made between terminals 2 and 3 and between terminals ② and ③)it should be the same standard with the first measuring result. If there is not any doubt about the results this DC. Voltage	□双联Dual: R1-R2: ±3dB or more For volume Control 音量用 -40~0dB R1-R2: ±3dB以下
	shall be used as the test volgate 在端子1-3间,①-③间,输入频率1KHz,电压2V-15v的正弦波实效值,测量端子1-2间,端子①-②间的输出电压(适用于15C和25C线型,端子2-3间,②-③间也应测量输出电压)结合第一次的测量结果,应为同一标准,如对测量结果没有质疑,则将此电压作为测试电压值。input impedance of the voltmeter 10MΩ or more.	□单联Single: 无
2.8 Insulation	A voltage of 250V DC shall be ap- Between individual terminals	
resistance 绝缘阻抗	plied 1 min,after which measurem- ent shall be madeDC.250V 1分钟	100MΩ or more 100MΩ 以上
2.9、Dielectric	Applying 2000V AC measure for 1minute.	Electrical characteristics
strength	Applied position: between terminal and frame. Between terminal and shaft.	shall be satisfied with specification
714.5	施加2000V之交流电压,测试1分钟。	
耐电压 3 MFCHANICAL	测试位置:端子和外壳,端子和轴心间。 LCHARACTERISTICS机械特性	电气性能符合规定要求
3.1. Total mechanical	Angle of effective rotation	
rotation全回转角度	有效旋转角度	300°±5°
3.2 Rotational torque		20~200gf.cm
旋转力矩	旋转速度 S 300°/3秒 -10° C	450gf.cm or less(以下)
3.3 Shaft stop	The following torsion moment load of ≥3kgf.cm shall be applied to the	Electrical characteristics
strength	shaft for 10±1sec at both ends (after fixation)	shall be satisfied with specification
上档强度 止档强度	固定后于轴转至末端加 ≥3kgf.cm力矩并持续10±1秒.	 电气性能符合规定要求
3.4. Shaft push	Push &pull static load of 7kgf shall be applied to the shaft in vertical	Shaft play in axial direction 0.4 Max
&pull strength 轴向推拉强度	with axial directions for 10 seconds .(After soldering of the PC board). 固定后距轴垂直的端面方向加7kgf并保持10秒。(产品焊锡固定在PCB上)	轴向虚位间隙0.4以内
	A momentary load of 500gf shall be applied at the point 5mm from	0.7x L /30mm p-p
3.5 Shaft wobble	the tip of the shaft in a direction perpendicular to the axis (after fixation)	L is the length between mouting surface
轴摆动	固定后电位器在与轴心末端往下5mm处施加500gf静载荷。	L: 固定面到测试点的距离
3.6, Click torque	-	□100~300 gf.cm
C. C. 扭力		□无 □ 1C □41C
	CHARACTERISTICS耐久性能	
4.1 Solder ability	The terminals shall be stored at a temperature of 40°C with relative	A new uniform coating of
焊锡性	humidity of 90~95%.and measured in 168h.	solder shall cover 75% minimum
	温度40°C,湿度90~95%RH,168小时测定。	of the surface being immersed.
	The terminals shall be immersed into solder bath at 260±5°C for 3±1s.	浸渍面须有75%以上焊锡付着.
	端子在260°±5°C温度的焊锡槽内浸锡3±1秒.	
	Method Soldering 手焊条件: Bit temperature 温度300° C	
	Application time of soldering 时间: 3 ±1秒	Change in total resistance is
	Subjected to be soldered:Cooper clad laminated phenol in one surface of 1.6mm	relative to the value before test: ±5%

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4.2. Resistance to	thickness,Do not use double side through PCB.						Without visual deformation or			
soldering heat	使用基板: T=1.6mm厚单面铜泊积层板面						terminal loosing.,Electrical characteristics			
焊锡耐热性	Solder	flux:Flux	of 0.82 specific weigh	t in bubbin	g type, so	lder flux c	oating	shall be satisfied with specification.		
	^ ^		e used and bubling sur	•			•			
	half th	ickness of	substrate,Flux shall no	ot flow up o	on substra	te surface;		外观无变形,端子无松动.		
	助焊剂	刊: 使用发	泡式比重0.82以上的	焊剂,发泡	包面高大	致在基板	厚度一半的	电气性能满足规定要求.		
	位置,	而且助剂	不可流入基板表面	_ 0						
	Prehea	ating :Surfa	ce temperature of sub	strate shall	be settled	qithin 100	0°C in 2			
	minut	tes. 预热:	基板表面温度100°	C以下, 2	分钟以内					
		_	皮峰焊条件:Bit temp		度260±5°	C				
			of soldering 时间: 3							
4.3Resistance to heat	_		er shall be stored at a t	-				Change in total resistance is relative to the value before		
耐热性			nostatic chamber.The	-						
			naintaining at standar	d atmosphe	ric condit	ions for 1.	5h,	test: +5/-30%		
			ve surface moisture.	己田子兴》		H-17A -1- 1	沙口油点	总阻变化值:初期值+5/-30%		
			I槽中240±8小时放置					la		
	_		er shall be stored at a t	_				Change in total resistance is relative to		
4.4.			chamber. Then the pot					the value before test: ±20%		
4. 4. Resistance to			er and its surface mois					总阻变化值:初期值的 ±20%		
cold			potentiometer which	shall be sut	jected to	standard				
耐寒性	1		litions for 1h.	四十半	D 2445D a .T	H-L 774 -L-				
	温度-40±2°C恒温槽中96小时放置后,置于常温常湿1小时除去									
	水滴后, 1. 5小时内测定。 The potentiometer shall be stored at a temperature of 40±2°C, with									
	_			-				Change in total resistance is relative		
		-	of 90% to 95% for 9					to the value before test +35-5%		
45 5		-	ometer shall be taken o					总阻变化值:初期值的+35-5%		
4.5 Damp heat			removed.and measure	-		hich shall		Insulation resistance:20M Ω DC 250V		
耐湿性	be subjected to standard atmospheric conditions for 1h. 温度40±2°C,湿度90-95%,恒温恒湿槽中放置96±4小时后,置于常温					绝缘阻抗: 20MΩ DC 250V				
			₹90-95%,恒温恒湿槽 水滴后,1小时内测定。		E4小的后	,直丁吊温		Noise: 150mV p-p less than 转动噪音: 150mV p-p 以下		
	1		er shall be subjected to		ve change	e of		Change in total resistance is		
	_		es,each as shown in ta		-			relative to the value before test:±30%		
	_	-	. And measure the po					总阻变化值:初期值的±30%		
			dard atmospheric cond					Insulation resistance:20M Ω DC 250V		
	_		续5个周期的试验后			t		绝缘阻抗: 20MΩ DC 250V		
4.6. Change of	除去力	k滴后,1小l	时内测定。					Withstand Voltage AC 300V 1minute		
temperature			Temperature 温度			tion放置时		Appearance: There shall be no dafo-		
温度循环试验	1		-10±3°C	. 告知		0 min (分	(1	rmation or cracks of molded part.		
	3	standard a	atmospheric condition 70±2°C	S吊温		5 min(分) 0 min (分	(4	外观: 塑胶部分无形成破裂		
	4	standard s	atmospheric condition	s 常温		5 min(分)	1)	-		
	<u> </u>		•				<u> </u>	Change in total resistance is relative to the value		
	The moving contact, without electrical load, shall be rotated from one end stop to the other and returned to its original position exceeds					before test: ±20% 总阻变化值: 规格值的±20%				
	90% of effective angle。This procedure constitutes 1 cycle. And the moving contact shall be subjected to 600 cycles per hour. 耐久性 (5000 to 8000 continuous cycles for 24h).min 15000±200 cycles. Res					Rotational noise: 150mV p-p less than				
4.7、Endurance							转动噪音: 150mV p-p 以下			
耐久性						Residual resistance:Two times of priginal				
							残留: 初始值的两倍			
8000周), 有效旋转角度超过90%, min 15000±200周.										
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